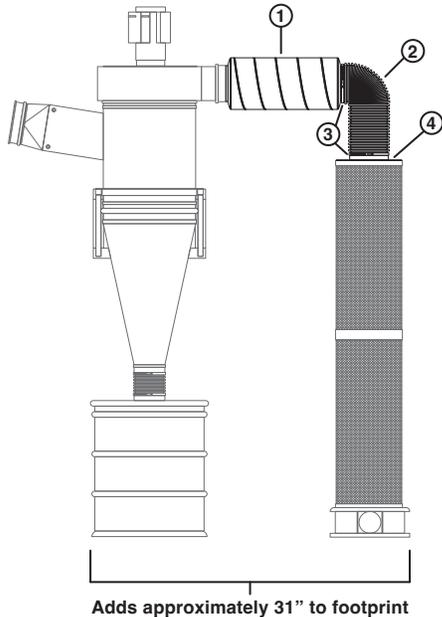




Metal Unit Horizontal Configuration

Installing Your Silencer Onto Your Metal Cyclone



Parts List (Included with system)

- ① (1x) Silencer
- ② (1x) 3 ft. of 8" Flex Hose
- ③ (2x) 8" Flex Clamps
- ④ (1x) Filter Flange
- ⑤ (6x) #12 x 3/4" Self Tap Screw

Step 1: Take 8" flex hose adapter off of the blower housing outlet and set aside (the adapter will not be needed to assemble the silencer kit).

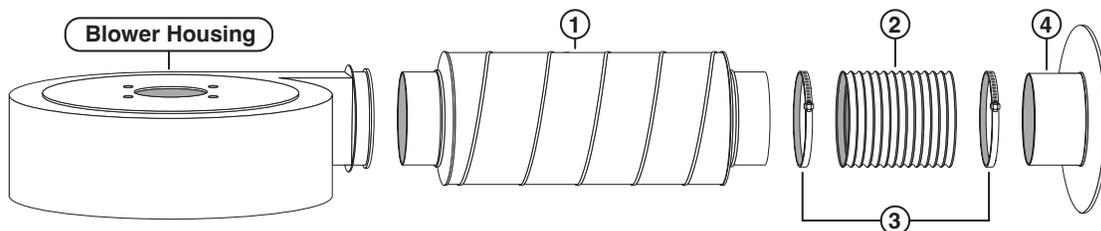
Step 2: Attach one end of the silencer to the blower housing outlet and use 3 of the #12 x 3/4" self tap screws provided to secure

the silencer in place. Drill the screws equally around the circumference of the silencer starting at the top of the blower housing.

Step 3: Secure the filter flange to the top of the filter stack using 3 of the #12 x 3/4" self tap screws provided equally around the flange. Position the filter stack as indicated in the diagram above.

Step 4: Attach the 8" flex hose onto the silencer and clamp it tight using an 8" flex clamp (to aid in flex hose installation use WD-40 to make it slide on easier). If necessary, remove the rubber gasket from the silencer to ease install.

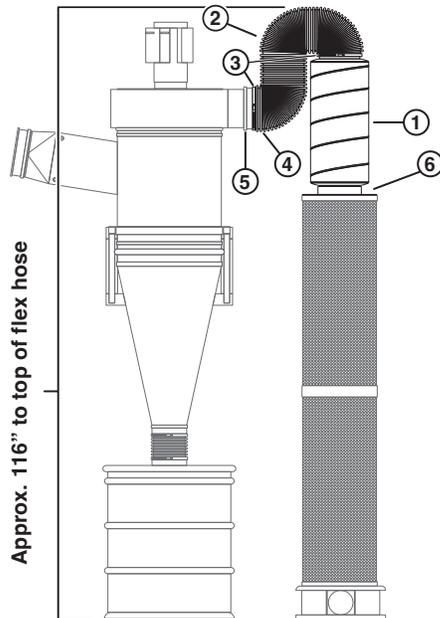
Step 5: Finally attach the other end of the flex hose onto the filter flange using the other 8" flex clamp to secure.





Metal Unit Vertical Configuration

Installing Your Silencer Onto Your Metal Cyclone



Parts List (Included with system)

- ① (1x) Silencer
- ② (1x) 5 ft. of 8" Flex Hose
- ③ (2x) 8" Flex Clamps
- ④ (1x) 8" Flex Hose Adapter
- ⑤ (1x) 8" Clamp w/ Pin
- ⑥ (1x) Filter Flange
- ⑦ (6x) #12 x 3/4" Self Tap Screws

Step 1: Secure the filter flange to the top of the filter stack using 3 #12 x 3/4" self tap screws equally around the flange.

Step 2: Attach one end of the silencer to the filter flange and use 3 of the #12 x 3/4"

self tap screws provided to secure the silencer in place. Drill the screws equally around the circumference of the silencer.

Step 3: Clamp the 8" flex hose adapter onto the blower housing using 8" clamp with pin.

Step 4: Attach the 8" flex hose onto the 8" flex hose adapter using an 8" flex clamp (to aid in flex hose installation use WD-40 to make it slide on easier). Position filter stack as shown in the graphic above.

Step 5: Finally attach the other end of the flex hose onto the silencer using the other 8" flex clamp (if you find the flex hose is too long for your application then cut it to your desired length). If necessary, remove the rubber gasket from the silencer to ease install.

Step 6: (Recommended) secure the filter stack to the wall or the cyclone stand if needed.

